

09/ 992 011

UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO. : 6,790,329 B2
DATED : September 14, 2004
INVENTOR(S) : Hiroyuki Sakamoto

Page 1 of 2

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 37, line 65 through Column 38, line 29,

Claim 1, should read as follows:

1. A method of forming a coating film
which comprises, sequentially, process steps of applying an electrodeposition coating [1] to an article to be coated, a drying process step, and process steps of applying an electrodeposition coating [2] thereon, followed by a baking process step,

wherein said process steps of applying the electrodeposition coating [1] comprise
(i) a step of immersing the article to be coated in the electrodeposition coating and (ii) a step of applying a voltage between the article to be coated and the anode,

said process steps of applying the electrodeposition coating [2] thereon comprise
(i) a step of immersing the article to be coated in the electrodeposition coating, (ii) a step of applying a voltage higher than the voltage applied in step [1](ii) between the article to be coated and the anode,

said electrodeposition coating [1] containing a sulfonium group-containing resin,
giving a film thickness to a face B of the article to be coated of not more than one tenth of the film thickness of a face A of the article when used in the electrodeposition coating of a coating with a resin solid matter of 20% by weight by a four sheet box method at 100 V and 40 C° for 120 seconds following a rise time of 5 seconds to provide the face A with a 20 to 30 μ m film thickness, and

said electrodeposition coating [2] having a time point at which the electric resistance value per unit volume of a deposited coat increases in the process of electrodeposition under a constant current condition.

09/992011

UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO. : 6,790,329 B2
DATED : September 14, 2004
INVENTOR(S) : Hiroyuki Sakamoto

Page 2 of 2

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 40,

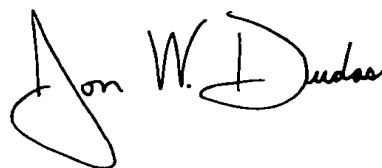
Lines 4 through 12, claim 15 should read as follows:

15. The method of forming a coating film according to Claim 4,
wherein the electrodeposition coating [1] contains a resin (C1) having a number
average molecular weight of 1,000 to 30,000, and

said resin (C1) is at least one member selected from the group consisting of
polyester resins, polycarbonate resins, polyurethane resins, polyolefin resins, and acrylic
resins.

Signed and Sealed this

Twelfth Day of April, 2005

A handwritten signature in black ink, appearing to read "Jon W. Dudas". The signature is stylized with a large, looped initial "J" and a distinct "D" at the end.

JON W. DUDAS
Director of the United States Patent and Trademark Office